**Research Paper –Suggested Sections**

**Abstract ID: 1234**

Leave space for author names and affiliations to ensure that the limit of 6 pages is not exceeded.

**Abstract**

For the abstract section heading, use 12-point, Times New Roman, bold, centered font, followed by a single blank line. Then include the abstract for your paper (max 250 words), using 10-point, Times New Roman, full-justified font. Include a single blank line after the abstract.

**Keywords** (not numbered, 12 point, Times New Roman, bold, left justified)

Research paper, Template, Guidelines, Format. Include three to five keywords related to the main topic (10-point, Times New Roman, full-justified font).

## 1. Introduction (numbered, 12-point, Times New Roman, bold, left justified)

Provide an overview of the problem and its relevance to your audience (10-point, Times New Roman, full-justified font).

## 2. Problem Description

Include a detailed problem description that may also include technical details (10-point, Times New Roman, full-justified font).

## 3. Related Research

Briefly summarize the most relevant literature for the research problem and methodology (10-point, Times New Roman, full-justified font).

**4. Methodology**

Provide a thorough presentation of the research methodology or the solution approach (10-point, Times New Roman, full-justified font).

**5. Results**

Describe important findings from applying the methodology to address the problem (10-point, Times New Roman, full-justified font).

**6. Conclusions**

Summarize the insights obtained from the research study, including both technical and industrial insights, as applicable (10-point, Times New Roman, full-justified font).

**Acknowledgements** (not numbered, 12 point, Times New Roman, bold, left justified)

If applicable, acknowledge funding support or other kinds of assistance in this section, which is located immediately before the references. If the acknowledgements include or can be easily linked to the authors, then this information should not be included in the initial submission to support a double-blind review. In this case, the acknowledgements will be added for a final accepted paper. This section does not have a section number.

**References** (not numbered, 12 point, Times New Roman, bold, left justified)

The IEEE style should be followed for references and citations for each manuscript submitted to the IISE Annual Conference. See the detailed paper guidelines for additional information.